

Limestone WFGD Technology

Solutions. Performance. Relationships.

Commercially Proven and Cost Effective

The MET Wet FGD system is a proven and efficient design that uses an open spray tower and high velocity mist eliminators. Our limestone/gypsum technology delivers SO₂ removal efficiencies of 98+%, and demonstrates excellent performance results and favorable capital, operating, and maintenance factors compared to other designs.

Our design is a global standard of excellence and has a proven reputation for its efficiency, reliability, and flexibility in addressing the most difficult requirements. In addition to limestone, MET is experienced with a variety of reagents including lime, sodium, and magnesium oxide among others.



Benefits of Limestone

- Cost effective technology for SO₂ removal efficiency of 98+%
- Minimal disposal costs with saleable gypsum by-product
- Oxidized mercury control co-benefit

Advantages of MET System Design

- Open Spray Tower (lower pressure drop, no tray or packing)
- Worldwide reputation for reliability and flexibility
- Greater than 98% SO₂ removal efficiencies
- Patented Absorber Liquid Redistribution devices (ALRDs)[™]



Visit [MET.net](#) to find a representative in your area.

Absorber Liquid Redistribution Device (ALRD)[™]

- Maximizes L/G effectiveness
- Negates untreated gas "sneakage"
- Dramatically improves SO₂ removal performance

Commercially Proven

- Fifteen+ years of commercial operation at Dakota Gasification Company
- Installed on over 50 absorbers and increasing SO₂ removal on over 20,000 MW



Limestone/Gypsum process

- The SO₂ in the flue gas is absorbed by the recycle slurry, containing calcium carbonate.
- By introducing air into the absorber reaction tank, the calcium sulfite reaction product is oxidized into calcium sulfate (gypsum).
- The gypsum is dewatered and can be used in agricultural applications or in the manufacturing of wallboard and cement.

