

# Limestone WFGD Technology

Solutions. Performance. Relationships.

## Commercially Proven and Cost Effective

The MET Wet FGD system is a proven and efficient design that uses an open spray tower and high velocity mist eliminators. Our limestone/gypsum technology delivers SO<sub>2</sub> removal efficiencies of 98+%, and demonstrates excellent performance results and favorable capital, operating, and maintenance factors compared to other designs.

Our design is a global standard of excellence and has a proven reputation for its efficiency, reliability, and flexibility in addressing the most difficult requirements. In addition to limestone, MET is experienced with a variety of reagents including lime, sodium, and magnesium oxide among others.



### Benefits of Limestone

- *Cost effective technology for SO<sub>2</sub> removal efficiency of 98+%*
- *Minimal disposal costs with saleable gypsum by-product*
- *Oxidized mercury control co-benefit*

### Advantages of MET System Design

- *Open Spray Tower (lower pressure drop, no tray or packing)*
- *Worldwide reputation for reliability and flexibility*
- *Greater than 98% SO<sub>2</sub> removal efficiencies*
- *Patented Absorber Liquid Redistribution devices (ALRDs)<sup>TM</sup>*



Visit [MET.net](http://MET.net) to find a representative in your area.

# Absorber Liquid Redistribution Device (ALRD)<sup>™</sup>

- Maximizes L/G effectiveness
- Negates untreated gas "sneakage"
- Dramatically improves SO<sub>2</sub> removal performance

## Commercially Proven

- Fifteen+ years of commercial operation at Dakota Gasification Company
- Installed on over 50 absorbers and increasing SO<sub>2</sub> removal on over 20,000 MW



## Limestone/Gypsum process

- The SO<sub>2</sub> in the flue gas is absorbed by the recycle slurry, containing calcium carbonate.
- By introducing air into the absorber reaction tank, the calcium sulfite reaction product is oxidized into calcium sulfate (gypsum).
- The gypsum is dewatered and can be used in agricultural applications or in the manufacturing of wallboard and cement.

